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November 3, 1999 99-RF-04297

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MEETING NOTES FOR BUILDING 707 EXTERNAL SCOPING MEETING HELD ON OCTOBER 14,1999 – TMW-007-99

1.0 PURPOSE OF THE MEETING:
The meeting was held to begin the external scoping process for Building 707 Cluster Decommissioning Closure Activities

2.0 AGENDA

• INTRODUCTION	TJ Wirth
Meeting Purpose	
Project Purpose	
• PROJECT TEAM & ORGANIZATION	TJ Wirth
• FACILITY BACKGROUND AND HISTORY	TJ Wirth
List of Cluster Buildings and Anticipate Facility Type	
Known or Anticipate Facility Hazards	
• 2006 CLOSURE STRATEGY	TJ Wirth
MISSION ACTIVITIES (Current and Ongoing)	TJ Wirth
EACTIVATION ACTIVITIES	TJ Wirth
• BREAK	
ECOMMISSIONING ACTIVITIES	Pete Sanford
NVIRONMENTAL RESTORATION ACTIVITIES	Pete Sanford
• PROJECT ISSUES AND UNCERTAINTIES	TJ Wirth
• NEXT STEPS	TJ Wirth

3.0 DISCUSSION ITEMS:

- Introductions were made and TJ Wirth addressed the purpose of the Scoping Meeting and its agenda. Copies of the handouts and a typed copy of the attendee list are attached to the administrative record copy of these minutes and are available on request. The presentation generated numerous comments and raised several issues that are summarized in Section 3.

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173

- The project team and organization, including needed support from other State agencies and the Defense Nuclear Facility Safety Board (DNFSB), were discussed. Names were provided accordingly.
- TJ Wirth discussed the facility's background and history including the inventory of buildings and their types along with the known hazards.
- A discussion of the overall Building 707 2006 Closure Strategy, including ongoing mission activities and deactivation activities was held. The purpose of these discussions was to provide all present an overview of the activities currently going on within the facility and how they interact with Decommissioning activities. This also provided background on how the Decommissioning "Sets or Modules" were established in the facility. A current high-level 2006 schedule was provided. It was noted that Building 731 was to be added to the cluster.
- Pete Sanford presented the Decommissioning Strategy for Building 707 which included a series of slides covering the general project decommissioning scope, the Work Breakdown Structure (WBS) and how it ties into the Integrated Work Control Program (IWCP) work packages, which are the basis for the work.
- Fiscal Year (FY) 2000 Decommissioning schedule and key FY00 Decommissioning activities were discussed in detail.
- Key Project Decommissioning Strategies were proposed and discussed at length.
- A summary of the Building 707 Closure Project issues and uncertainties were summarized for the group and after a brief question and answer session, TJ Wirth adjourned the meeting. Questions and responses arising from the presentations are summarized below.

4.0 QUESTIONS AND ISSUES:

- The DNFSB Products of Combustion (POC) needs to be identified. The Department of Energy (DOE) provided the POC to TJ Wirth during the meeting.
- Steve Tarlton, Colorado Department of Health and Environment (CDPHE), inquired about the status of the various Rocky Flats Cleanup Agreement (RFCA) Standard Operating Protocols (RSOP) and their relationship to the Building 707 Decommissioning Operations Plan (DOP). Pete Sanford stated that the RSOPs are still under development and, depending on the timing of the final approval of one or more of the RSOPs, they may be incorporated into the DOP by reference. The level of information in the DOPs versus that provided in the RSOPs will be a topic of further discussion.
- Edd Kray, CDPHE, expressed concern over the extent of the proposed Reconnaissance Level Characterization Report (RLCR) and the approach that characterization data for the ancillary buildings will not be included in the DOP. Kaiser-Hill's (K-H) response and approach is to assume that these structures will be Type 1 and if they ultimately turn out to be Type 2 then a change to the DOP or another decision document such as a RSOP will be put in place.
- TJ Wirth stressed the extremely tight schedule surrounding the development and approval cycle of the DOP. TJ discussed an option of sending Draft Chapters to the state as a way to facilitate the process. TJ mentioned that this discussion had already taken place with DOE and Edd Kray and there appears to be a warm reception to doing this. Edd and TJ will work out the details in a later meeting.

- Chris Gilbreath, CDPHE, asked if this means that Safe Sites of Colorado (SSOC) is the contractor. K-H responded that SSOC's current scope includes mission operations, facility management and deactivation. We are looking at various subcontracting options for decommissioning.
- Steve Tarlton, CDPHE, participated in a discussion of the Protected Area (PA) Closure schedule, asking how the process of clarifying the PA closure requirements was coming along, and if this work is delaying the building Decommissioning. Steve offered his support in expediting this process if we thought that the requirements that were going to be imposed by Headquarters were tending to be excessive.
- Chris Gilbreath, CDPHE, questioned the number of Size Reduction facilities planned for the building and expressed concern over any reliance on robotics since time is running out for the use of these facilities. K-H anticipates the establishment of one major Size Reduction Facility in Module G with the option of smaller less complicated systems in the 2nd floor area. In-place, Size Reduction areas will probably also be required for those gloveboxes and pieces of equipment that are too complicated or too large to be moved to G Module. A series of meetings is scheduled over the next several weeks to begin the process of coordinating K-H Size Reduction efforts with the Size Reduction Design Team with the other facilities undergoing or starting to plan size reduction activities. This meeting will allow the team members to better define and answer the size reduction questions, which effect the projects.
- Steve Tarlton expressed his support for a centralized Size Reduction Facility if K-H believes that's the best way to go.
- A discussion concerning the content of the DOP regarding the connection between the Decommissioning and Environmental Restoration activities was held. K-H was reminded to think about ER characterization issues early in the process and an example of subsurface contamination attributable to footing drain systems was cited. K-H responded that Environmental Remediation activities are scheduled to begin early in the project but that K-H will revisit if they are early enough.
- Pete Sanford, SAIC/K-H, discussed the first bullet on slide 46 which suggests an approach to remove gloveboxes from the hazardous waste category based on characterization. Chris Gilbreath, CDPHE, suggested that discussions be started with Waste Isolation Pilot Plant (WIPP) and a proposed procedure be submitted for review ASAP.
- Edd Kray, CDPHE, again questioned the scope of the RLCR and feels that all the data needed to plan the complete decommissioning and restoration work should be in hand before any work is designed. Pete Sanford stated that the current plan puts this level of characterization as part of the IWCP development program. Edd stated that this approach is not acceptable to CDPHE. Fred Gerdeman, DOE, will raise this issue within DOE and then schedule a meeting between DOE and Environmental Protection Agency (EPA). Steve Tarlton, CDPHE, indicated that an overly-detailed RLCR was not what CDPHE desired, and that the RLCR that supported the DOP would not have to be as detailed and complete if CDPHE were allowed to participate more actively in the "in process characterization" as work packages were developed.

- Judy Bruch, CDPHE, requested clarification on the second bullet on slide 48 relating to water used during decontamination and demolition activities, clarifications relating to storm water run off, subsurface plumes and the effect on the excavation during removal actions. Laurie Gregory-Frost (E2/K-H) stated that the procedures being used now at other on site locations will be implemented on this work along with the modifications required by lessons learned.
- Edd Kray, CDPHE, stated that he prefers to have the building demolition plan as part of the DOP. K-H stated that the current plan is to issue the Demolition Plan as a RSOP.
- Edd suggested that the DOP be clear as to what we know, what we don't know, and what decisions are being deferred to a later date.
- Chris Gilbreath, CDPHE, asked about the status of the C Pit or basement area after demolition is completed and was told that this area will remain, minus the equipment and associated utilities.
- Judy Bruch, CDPHE, asked how much water may be used in the high-pressure water systems and what is the plan for treatment of this water both during and after Building 374 Decommissioning. Fred Gerdeman, DOE, is working on the site treatment program to be implemented after Building 374 is decommissioned and will advise on the outcome of that effort. K-H also responded that K-H is aware that Building 374 will probably need to come down before the need for water treatment is no longer an issue.
- A suggestion was received to establish a series of working meetings to be held with the regulators to communicate progress, changes, and issues. TJ Wirth will establish this meeting schedule.

5.0 ACTION ITEMS:

1. Schedule a meeting between DOE and EPA to discuss issues surrounding the characterization process and the role of the RLCR.	Actionee: Fred Gerdeman, DOE	Complete (November 3, 1999)
2. Establish a series of working meetings to be held with the regulators to communicate progress, changes, and issues.	Actionee: TJ Wirth	
3. Identify the DNFSB, POC Status: Complete - Don Owens is the DNFSB POC.	Actionee: TJ Wirth	(Oct. 15, 1999)
4. K-H to re-review start date of ER activities.	Actionee: Pete Sanford	
5. Set up meeting to discuss removal of gloveboxes from the hazardous waste category based on characterization.	Actionee: Pete Sanford	

ATTENDEES:

R. Brandt	SAIC/K-H	J. Lehew	Tenera/K-H
J. Bruch	CDPHE	Randy Leitner	PE/K-H
M. Conilogue	SSOC	C. Madore	ECS/K-H
D. Fox	CDPHE	G. Nishimoto	DOE
F. Gerdeman	DOE	L. Norland	Tenera
C. Gilbreath	CDPHE	J. Paynter	E2
L. Gregory-Frost	E2/K-H	L. Resler	PMTECH
J. Hale	DOE	P. Sanford	SAIC/K-H
D. Herrick	SSOC	T. Scott	PAI/TRUT
M. Heser	K-H/PE	S. Tarlton	CDPHE
J. Jones	MK/RMRS	D. Ward	SSOC
E. Kray	CDPHE	L. Williams	K-H

T.J. Wirth
Project Manager
Building 559/707 Closure Project
Kaiser-Hill Company, L.L.C.

PS:kjs

Enclosure:
As Stated

Distribution

Henry Dalton
John Hale ← Fred Gerdeman
Dave Hicks
Joseph Legare
Matthew McCormick
Greg Nishimoto

Add CDPHE to Dist

BUILDING 707 - CLOSURE PROJECT

EXTERNAL SCOPING MEETING - October 14, 1999

NAME	COMPANY	PHONE	PAGE	FAX	BLDG
Robert Brandt	SAIC/K-H	6037		3090	130
John Lehew	Tenera/K-H	7508	212-3284	5535	111
Edd Kray	CDPHE	2115	280-6361	5449	T124A
Dick Fox	CDPHE	2793	990-7054	5449	T124A
Mike Conilogue	SSOC	6152	212-4466	4721	371
Steve Tarlton	CDPHE	692-3423			Offsite
Chris Gilbreath	CDPHE	692-3371		759-5355	T124A
Doug Herrick	SSOC	5470	212-5408	6208	705
Tom Scott	PAI/TruTech	2093	212-5458	3090	130
John Jones	MK/RMRS	4454			T893B
Fred Gerdeman	DOE	6203		4775	460
John Hale	DOE	3450		4775	460
Lee Norland	Tenera/K-H	5223		3090	130
David Ward	SSOC	5938	212-5878	7553	750
Les Resler	PM Tech/SSOC	7041		4016	T750D
Jeff Paynter	E2/SSOC	8220	212-4199	4016	T750D
Mark Heser	K-H/P-E	2238	212-3603	3598	T130C
Luke Williams	K-H	3389	212-3287	5065	111
Peter Sanford	SAIC/K-H	2762	461-2363	3090	130
Gregg Nishimoto	DOE	7022		2497	460
Judy Bruch	CDPHE	692-3428		757-5355	
Laurie Gregory - Frost	E2/K-H	3681	212-1980	5001	T130C
Catherine Madore	ECS/K-H	3692	212-1779	5001	T130C
TJ Wirth	K-H	4894	212-3488	5336	111

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Department: D&D Closure Projects
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Telephone: 303-966-2762
Location: Bldg. 130

Letter No: TJW-007-99
Reply To: _____ Action Due Date: _____
Subject: Meeting Notes for Building 707 External Scoping Meeting held on 10-14-99

For Signature By: T.J. Wirth

Reviewed and approved by:

Route To	Department	Approved	Date
Kathy Lucero	D&D	KL	11/3/99
Pete Sanford			
T.J. Wirth			

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   Attachment/Enclosure

OCTOBER 27, 1999

TO: DISTRIBUTION

FROM: TJ WIRTH, PM, B559/707 Closure Project, B111, x4894, pager212-3488

SUBJECT: MEETING NOTES FOR BUILDING 707 EXTERNAL SCOPING MEETING HELD ON OCTOBER 14,1999

ATTENDEES:

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J. Bruch	CDPHE	C. Madore	ECS/KH
M. Coniloque	SSOC	G. Nishimoto	DOE
D. Fox	CDPHE	L. Norland	Tenera
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C. Gilbreath	CDPHE	L. Resler	PMTECH
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4.	KH to re-review start date of ER activities.	Actionee: Pete Sanford
5.	Set up meeting to discuss removal of gloveboxes from the hazardous waste category based on characterization.	Actionee: Pete Sanford

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Brandt, Robert; Brooks, Laura; Butler, Lane; Cappello, Michael; Carman, Mac; Davidson, Debby; DelVecchio, David; Eden, Anthony; ; Flora, James; Gregory-Frost, Laurie; Herrick, Douglas; Heser, Mark; Holifield, Al; Jones, John; Kennedy, Colburn; Lamb, Frank; Law, John; Lehew, John; Leitner, Randy; Lewis, Mark; Madore, Catherine; ; Nesta, Stephen; Norman, Rich; Patnoe, Carol; Paynter, Jeff; Phillips, Florence; Poling, Jeanne; Renier, Frank; Rowzee, Dale; Sanford, Peter; Scott, Tom; Sherrill, Dee; Smith, Bradley; ; Swenson, Peter; VanMeighem, Jeff; Walton, Brian; ; Dalton, Hank; Hale, John; Hicks, Dave; Kray, Edd; Mark Aguilar (EPA); McCormick, Matthew; Nishimoto, Gregg

Cc: Timothy Rehder, EPA
??? Gunderson CDPHE
Joseph Legare DOE
David Shelton K-H
Fulton, John;
Ferrera, Kenneth
Wirth, TJ
Mathis, Brian
Stevens, Jeffrey

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Administrative Record with attachments

BUILDING 707 - CLOSURE PROJECT

EXTERNAL SCOPING MEETING - October 14, 1999

NAME	COMPANY	PHONE	PAGER	FAX	BLDG
ROBERT BRANDT	SAIC	6037			130 -
JOHN LETHEN	TENERA/KH	7508	212-3284	5535	111
EDO KRAY	CDPHE	2115	280-6361	5449	T124A
DICK FOX	CDPHE	2793	990-7054	5449	T124A
MIKE CONIGLIO	SSOC	6152	212-4466	4721	371
Steve Tarlton	CDPHE	692-3423			offSite
Chris Gilbreath	CDPHE	692-3371		757-5355	T-124A
DOUG HERRICK	SSOC	966-5470	212-5408	966-6208	705
JAN SCOTT	PAI/TRIGEN	966-2093	212-5450	966-3090	130
JOHN JONES	MK/RMRS	966 4454			T893B
Fred Gerdeman	DOE	966-6203		4775	460
JOHN HAHL	DOE	966-3450	—	4775	460
LEE MORLAND	TENERA	966-5773	—	3090	130
DAVID WARD	SSOC	966-5938	212-2578	7553	750
LES RESLER	PM TECH	966-7041		4016	T750D
JEFF PAINTER	K2	966-8220	212-4199	4016	T750D
MARK HESER	KH/PE	966-2238	212 3603	3598	T130C
Lute WILLIAMS	KH Nuc Ops	966-3389	212-3287	SD65	B111
Peter Samford	SAIC/K-H	966-2762	461-2363	3090	B130
GREGG NISHIMOTO	DOE	966-7022	—	2497	B460
JUDY BRUCH	CDPHE	692-3478	—	757-5355	—
Laurie Gregory-Frost	E2/KH	966-3681	212-1980	5001	T130C
Catherine MADORE	ECS/K-H	3692	212-1779	5001	T130C

2

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Rocky Flats Environmental Technology Site
10808 Highway 93, Unit B
Building 130
Golden, CO 80403-8200

Fax Transmittal Sheet

Date: 10/18/99

To: John Hale

Company: DOE

Fax: 2497

Phone: 3450

From: Pete Sanford

Company: K/H/SAIC

Fax: 3090

Phone: 2762

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Message:

John – TJ said you wanted the attendance sheet

Pete

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B707 Closure Project
2006 Closure Strategy

TJ Wirth
Kaiser-Hill, L.L.C

October 1999

14

B707 CLOSURE PROJECT AGENDA

• **INTRODUCTION**	**TJ Wirth**
– *Meeting Purpose*	
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• **NEXT STEPS**	**TJ Wirth**

15

B707 CLOSURE PROJECT
Introduction

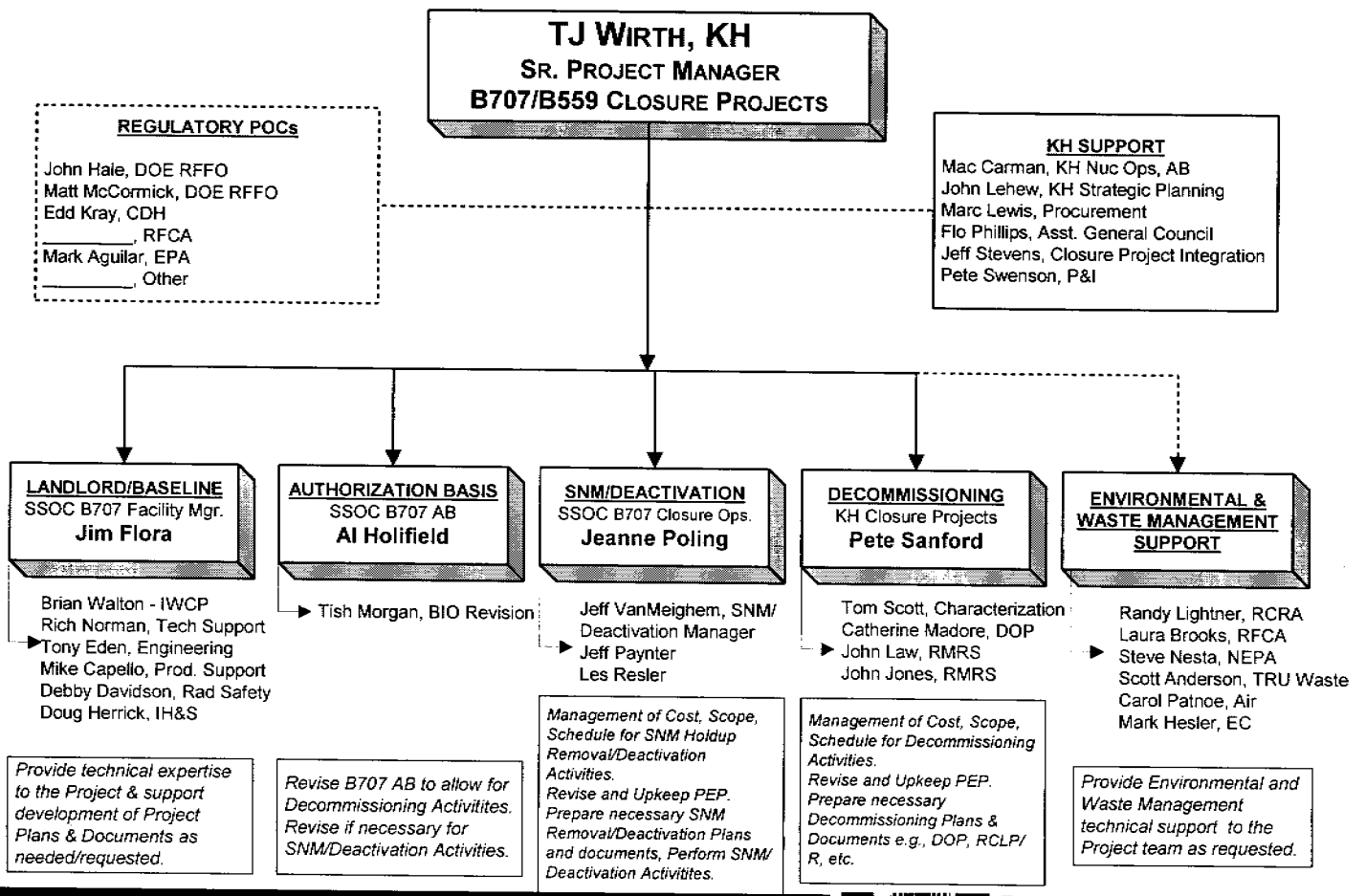
MEETING PURPOSE

To begin the Internal & External Scoping Process for B707 Cluster Decommissioning Closure activities.

PROJECT PURPOSE

To plan and execute the clean up and closure of B707 Cluster facilities using lessons learned from previous RFETS facilities undergoing Decommissioning and in accordance with external rules and regulations and internal policies and procedures governing these activities.

B707 CLOSURE PROJECT
Project Team & Organization



7

B707 CLOSURE PROJECT
Facility Background & History

- Building 707 was used to perform all metallurgical and assembly processes for manufacturing plutonium components.
- Different modules located in Building 707 housed operations such as casting, rolling, forming, machining, assembly and testing of materials.
- Plutonium items were stored in vaults such as the X-Y Retriever.
- Special Nuclear Materials (SNM) were left in place without any handling or repackaging pending resumption of nuclear operations in 1989.
- Production mission was formally terminated in 1992
- Resumption efforts have been underway to complete processing, stabilizing and repackaging the SNM for storage and shipment and will continue in Building 707 through approximately 2002
- B707 contains some of the largest amount of SNM Holdup at RFETS.

8

B707 CLOSURE PROJECT
B707 Cluster Facilities & Anticipated Facility Type

707 Cluster	FACILITY**	FT2	TYPE	COMMENTS
	707, PU manufacturing building	196,930	3	Cluster is located over an IHSS 172 gloveboxes in 707
	731, process waste pit (707)	506	2	
	708, compressor building	7,460	1	
	711, cooling tower	1,900		
	711A, cooling tower emergency diesel pump	2,040		
	718, service building	294		
	707T, tomographic gamma scanner system trailer	N/A		
	708S, skid-mounted breathing air compressor	N/A		
	Tank 206, carbon tetrachloride storage	N/A	1	
	Tank 208, liquid argon storage	N/A		
	Tanks 209-221, helium storage	N/A		
	Tank 223, liquid nitrogen storage	N/A		
	Tank 284, helium storage	N/A		
	Tank 290, UST diesel blend	N/A		
	Tanks 324-325, diesel storage	N/A		
	Tank TK-16, AST diesel storage	N/A		
	***list derived from the FDPM*			

9

B707 CLOSURE PROJECT
List of B707 IHSS & PACS

- Part or all of the following IHSSs are within the area of this cluster:
  - 121 - Old Process Waste Lines
  - 123.1 - Valve Vault #7
  - 123.2 - Valve Vault w. of 707
  - 150.4 - Rad Site NW of B750
  - 150.5 - Radioactive Site West of Building 707
- Part or all of the following PACs are within the area of this cluster:
  - 700-1103 - Leaking Transformers
  - 700-1104 - Leaking Transformer - Building 708

B707 CLOSURE PROJECT
Types of Known or Expected Hazards

- **Nuclear Materials**
  - Plutonium Contamination
  - Enriched Uranium
- **Hazardous Chemicals & Materials**
  - Beryllium
  - Asbestos
  - PCBs
  - Lead

B707 CLOSURE PROJECT
2006 Closure Strategy

- **Critical Path for B707 Closure Is MAA Closure in FY02 Through Completion of:**
  - *Ongoing Residue Processing*
  - *SNM Holdup Removal*
  - *Classified Matter Removal*
  - *Shipping of Metal Components*
  - *Oxide Stabilization*
- **Early SNM Holdup Removal and Deactivation Facilitates Termination of Safeguards, Minimizes "Q" Clearances, and prepares the Facility for Decommissioning**
- **Key to Closure is performing Mission, SNM Holdup Removal, Deactivation, and Decommissioning in Parallel within the Facility.**

22

B707 CLOSURE PROJECT
2006 Strategy *(continued)*

ACTIVITY	2006 Plan
Mission Activities (Residues)	FY01
Landlord	FY04
SNM/Hazardous Removal	FY02
Deactivation	FY02
Decommissioning	FY04
Demolition	FY05
IHSS Remediation	FY 05
Cluster Closure	FY 05

3

B707 CLOSURE PROJECT
2006 Near-Term Activities (FY00/FY01)

- **Complete Mission Risk Reduction Activities**
  - Salt Residues - 7/00
  - Dry Repack - 6/01
  - Ash Residues - 11/00
  - SNM Shipping - 9/02
  - Metal Size Reduction - 6/00
  - Oxide Stabilization - 6/00
  - Drum Storage to Support MAA Closure (Ongoing)
  - Drum Storage for Residue Processing (Ongoing)

- **Deactivation Activities begin as Mission work ends and Modules become available.**

B707 CLOSURE PROJECT
2006 Near-Term Activities (FY00/FY01)

- **Deactivation/SNM Removal Strategy Is:**
  - *Removal of Category I and II SNM Material and Classified Matter to Facilitate MAA Closure and Reduce Risks*
  - *Removal of Other Hazardous Material Such As Combustibles, Chemicals, Organic Liquids, etc., to Complete Deactivation and Allow Initiation of Decommissioning*
- **Initiated Deactivation/SNM Removal in FY99 to support MAA Closure in FY02.**
  - *SNM Holdup Removal in Gloveboxes, Furnaces, Lathes, and Other Miscellaneous Equipment*
  - *Liquid Organic Material*
  - *Classified Matter*
  - *Loose Equipment (equipment not physically tied into Utility systems)*

5

B707 CLOSURE PROJECT
2006 Near-Term Activities (FY00/FY01)

- **MAA Closure supports acceleration of Decommissioning activities due to;**
  - *Decrease in Safeguards and Security,*
  - *Need for Q-cleared D&D workers.*
- **Decommissioning activities can begin;**
  - *As Deactivation Activities and Removal of SNM Holdup Material is Complete*
  - *Modules become available.*

B707 CLOSURE PROJECT
2006 Near-Term Activities (FY00/FY01)

- **Decommissioning Planning Activities Initiated in FY99**
- **Decommissioning Planning Activities Planned in FY00**
  - *Planning and Engineering Activities*
    - *IWCPs*
    - *Size Reduction Facility*
  - *Reconnaissance Level Characterization*
  - *Decommissioning Operations Plan (DOP)*
- **Physical Decommissioning Activities to begin in G Module in FY01**
- **Demolition Planned for FY05**

27

B707 CLOSURE PROJECT
2006 Near-Term Activities (FY00/FY01)

MODULE	FY99	FY00	FY01
Module A – 14 Areas	Salts/eU Decon	Salts/SNM	SNM/Deactivation
Module B - 11 Areas	SNM	SNM/Deactivation	Deactivation/**Decommissioning**
Module C – 8 Areas	SNM	SNM/Deactivation	Deactivation/**Decommissioning**
Module D – Misc Area	Dry Mission	Dry Mission/SNM	Dry/SNM/Deactivation
Module E – 8 Areas	Ash Mission	Ash/SNM Holdup	Ash/SNM/Deactivation
Module F - Misc Area	Deactivation	SNM/Deactivation	Deactivation
Module G – Misc Area	SNM/Deactivation	SNM/Deactivation	**Decommissioning**
Module H – Misc Area	SNM/Deactivation	SNM/Deactivation	**Decommissioning**
Module J – 8 Areas	Therm. Stab.	Therm/SNM	SNM/Deactivation
Module K – 7 Areas	Dry & Size Reduction	Size/SNM	SNM/Deactivation
J/K Centerline - 15 Areas	Size Reduction/SNM	SNM	SNM/Deactivation
X/Y Retriever - 1 Area	Size Reduction/Shipping	Size/SNM	SNM
Classified Matter Rem.	X	X	X
Cold Office Spaces			Deactivation
Raschig Ring Removal	X	X	X
1st Floor Corridors			Deactivation
Miscellaneous (D, F, G, H, 2nd Floor, CA Rooms)	SNM/Deactivation	SNM/Deact/**Decom**	Deact/**Decommissioning**
	13+ Areas	*(9 for D,F,G,H and 4 for 2nd Floor, Unknown for CA Rooms)*	

28

B707 CLOSURE PROJECT
2006 Module Closure Activities per FY

	FY99	FY00	FY01	FY02	FY03	FY04	FY05
Landlord	X	X	X	X	X	X	
SNM Holdup Removal	Modules G, H	Modules A, B, C, F, G, H, J, K, JK Centerline, 2ND Floor, CA Rooms	Modules A, B, C, D, E, F, J, K, JK Centerline, XY Retriever, CA Rooms, Corridors	Modules B, C, D, E, J, K,			
Close MAA				Mar 02			
Deactivation	Modules G, H	Modules G, H	Modules A, B, C, F, CA Rooms, 2nd Floor	Modules A,B, C, D, E ,F, G, H, J, K, Cold Offices, Classified Matter			
Decommissioning			Modules A, G, H	Modules B, C, D	Modules E, J, K, 2ND Floor, CA Rooms, Cold Offices		
Demolition						Feb 05	
IHSS/Closure							Aug 05

29

BUILDING 707 CLOSURE PROJECT
2006 CLOSURE STRATEGY
FOR DECOMMISSIONING

Peter Sanford
Kaiser-Hill, L.L.C

October 1999

BUILDING 707 DECOMMISSIONING TOPICS

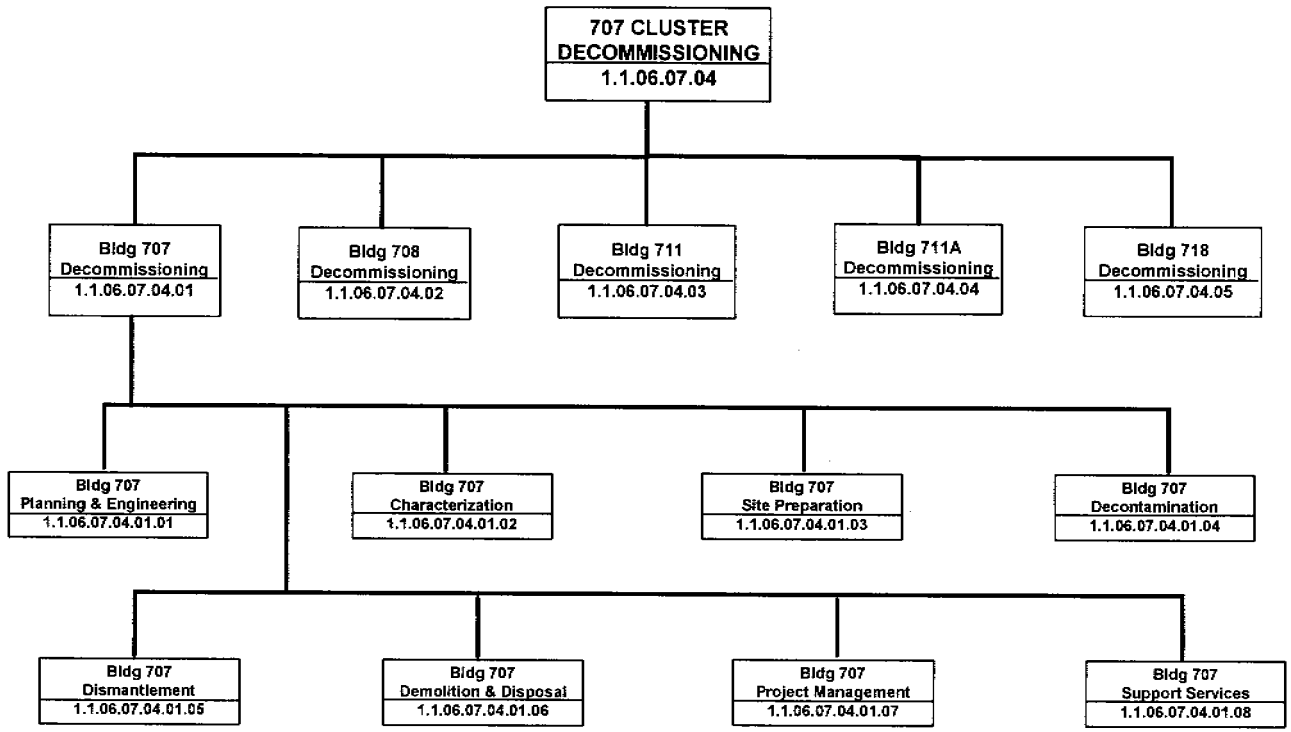
- General Project Decommissioning Scope
- WBS
- FY00 Schedule
- Key FY00 Activities
- Project Decommissioning Strategies

31

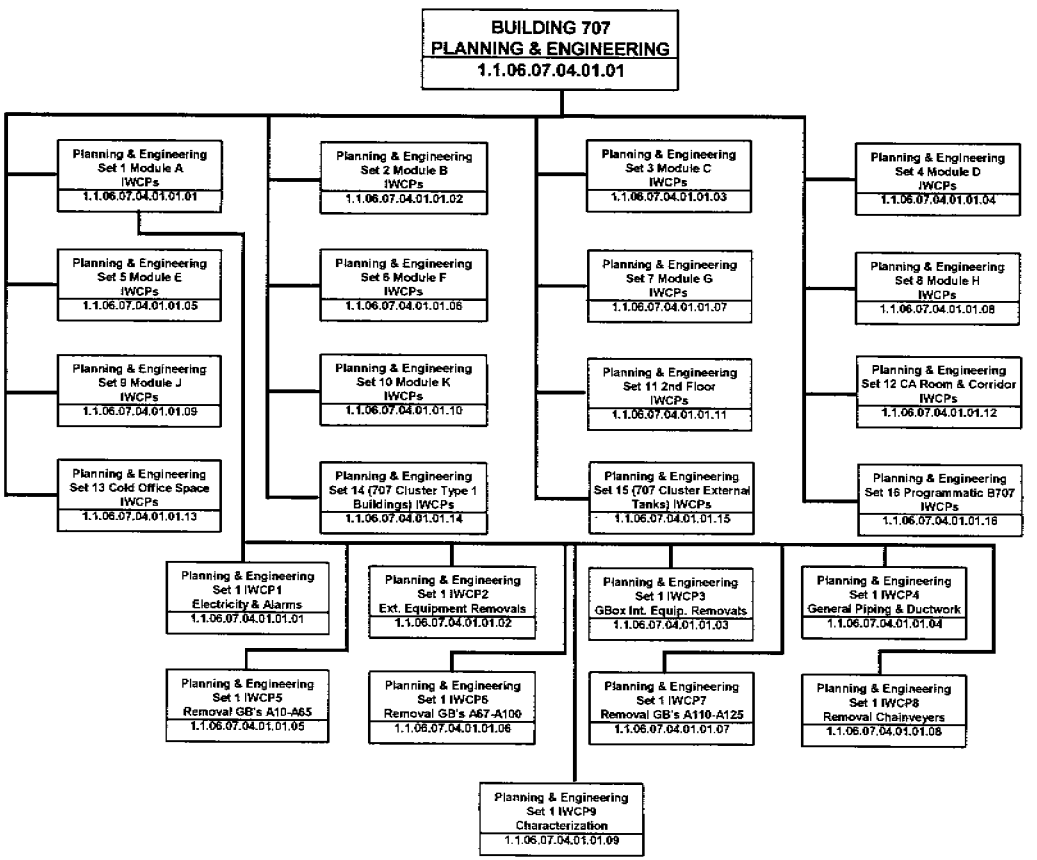
BUILDING 707 DECOMMISSIONING
GENERAL PROJECT DECOMMISSIONING SCOPE

- Dismantlement of contaminated gloveboxes, duct, and process equipment
- Significant holdup removal from equipment and ducts
- Decontamination of structure and fixed equipment
- Demolition of the facility and the removal of the slab
- Interface with deactivation and environmental restoration

BUILDING 707 DECOMMISSIONING
TOP-LEVEL WBS DIAGRAM (LEVEL 6/7/8)

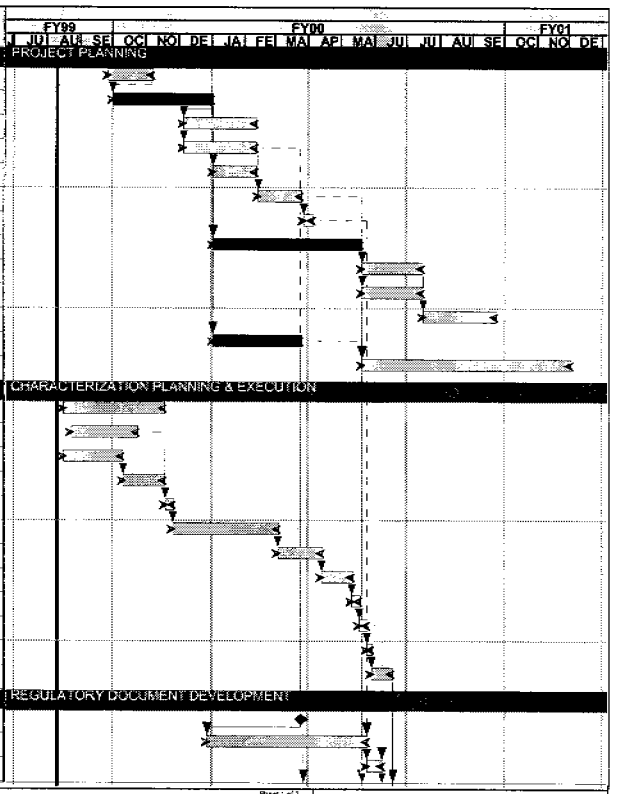


BUILDING 707 DECOMMISSIONING
WBS DIAGRAM LEVEL 8/9



BUILDING 707 DECOMMISSIONING
FY00 SCHEDULE

Act. ID	Activity Description	Orig. Dur.	Rem Dur	% Comp	Early Start	Early Finish	Total Float
PROJECT PLANNING							
10090	Create Building ROM Schedule & Cost by Set	30	3		27SEP99	05NOV99	
40000	Detailed Set Walkdown by IWCP	66	6		01OCT99	31DEC99	
40010	Preliminary Cost Estimate	50	5		06DEC99	11FEB00	4
40020	Preliminary Schedule	50	5		06DEC99	11FEB00	3
40030	Waste Managment Plan	30	3		03JAN00	11FEB00	4
40040	Develop Decomm Portion of PEP (Draft)	30	3		14FEB00	24MAR00	4
40050	Review & Approve Project Exec. Plan (PEP)	7			27MAR00	04APR00	4
40060	General Engineering Package	100	10		03JAN00	19MAY00	
40090	Final Cost Estimate	40	4		22MAY00	14JUL00	2
40100	Final Schedule	40	4		22MAY00	14JUL00	2
40110	FY00 Budget development	50	5		17JUL00	22SEP00	2
50000	BIO Modification	60	6		03JAN00	24MAR00	
60000	Size Reduction Engineering/Design Package	140	14		22MAY00	01DEC00	
CHARACTERIZATION PLANNING & EXECUTION							
10220	Perform Historical Site Assessment	68	6		16AUG99	17NOV99	1
10240	Perform HUD & GSA Eval. & Prepare Documentation	45	4		23AUG99	22OCT99	3
10250	Conduct Pre-Characterization Facility Walkdown	40	4		16AUG99	08OCT99	1
20000	RL Characterization Package Preparation	27	2		11OCT99	16NOV99	1
20010	Review and Approve RLC Package	5			19NOV99	25NOV99	1
20020	Conduct Reconnisance Level Characterization(RLC)	70	7		26NOV99	02MAR00	1
20030	Prepare Reconnisance Level Charact. Report (RLC)	30	3		03MAR00	13APR00	2
20040	Internal Review of the RLC Report & Sub. to DOE	20	2		14APR00	11MAY00	2
20050	DOE Review & Comment on the RLC Rpt.	5			12MAY00	18MAY00	2
20060	Resolve DOE Comments on the RLC Report	5			19MAY00	25MAY00	2
20070	Submit RLCR to LRA w/Notification Letter	2			26MAY00	29MAY00	4
20080	Obtain concurrence from LRA on Bldg. Type	14	1		30MAY00	16JUN00	4
REGULATORY DOCUMENT DEVELOPMENT							
30050	Commence Decision Document Preparations	0				24MAR00	
30070	Develop Decision Document (DOP)	106	10		29DEC99	24MAY00	1
30080	Internal Review of Decision Doument (DOP)	10	1		25MAY00	07JUN00	1



Project Start 01JUL99
Project Finish 01OCT01
Data Date 04AUG99
Run Date 23SEP99
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Early Bar
Progress Bar
Critical Activity

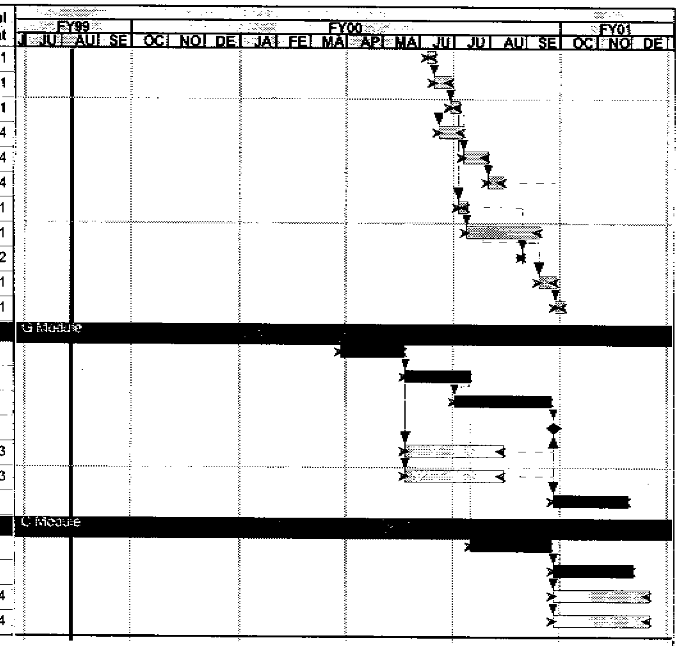
D&D Programs
Decommissioning of Bldgs. 707
Draft Planning Schedule

Date | Revision | Checked | Approved

C:\DD\SCHED\DDMSC~1\FB707

BUILDING 707 DECOMMISSIONING
FY00 SCHEDULE

Act. ID	Activity Description	Orig. Dur.	Rem Dur	% Comp	Early Start	Early Finish	Total Float
30090	Sub. Decision Doc. to DOE for Review & Comment	5			08JUN00	14JUN00	1
30100	DOE Review & Comment on the Decision Document	10	1		15JUN00	28JUN00	1
30110	Resolve DOE DD Comments	5			29JUN00	05JUL00	1
30120	Submit Draft DD to LRA	15	1		19JUN00	07JUL00	4
30130	LRA Review & Comment on the Decision Document	15	1		10JUL00	28JUL00	4
30140	Resolve the LRA's Decision Document Comments	10	1		31JUL00	11AUG00	4
30150	Issue the Decision Document for Public Commment	5			06JUL00	12JUL00	1
30160	Decision Document Public Comment Period	44	4		13JUL00	12SEP00	1
30170	Decision Document Public Meeting	1			29AUG00	29AUG00	2
30180	Prepare Decision Document Response Summary	10	1		13SEP00	26SEP00	1
30190	LRA Approve Decision Document	5			27SEP00	03OCT00	1
G Module							
70000	IWCP Precursors	40	4		27MAR00	19MAY00	
70010	IWCP Development	40	4		22MAY00	14JUL00	
70020	Management Review	60	6		03JUL00	22SEP00	
70025	Module G Approval to Start Work	0			25SEP00		
70030	Staff Acquisition & Training	60	6		22MAY00	11AUG00	3
70040	Equipment/Supplies Procurement	60	6		22MAY00	11AUG00	3
70050	IWCP Excecution	46	4		25SEP00	27NOV00	
C Module							
70200	IWCP Precursors	50	5		17JUL00	22SEP00	
70210	IWCP Development	50	5		25SEP00	01DEC00	
70230	Staff Acquisition & Training	60	6		25SEP00	15DEC00	4
70240	Equipment/Supplies Procurement	60	6		25SEP00	15DEC00	4



Project Start 01JUL99
Project Finish 01OCT01
Data Date 09AUG99
Run Date 23SEP99

Early Bar
Progress Bar
Critical Activity

D&D Programs
Decommissioning of Bldgs. 707
Draft Planning Schedule

Sheet 2 of 2

Date	Revision	Checked	Approved

C: DDSCHED FDCMSC-1 PB737

October 1999 TJ Wirth

KAISER-HILL COMPANY, LLC

36

BUILDING 707 DECOMMISSIONING
KEY FY 00 ACTIVITIES

- FACILITY CHARACTERIZATION
- PROJECT PLANNING
  - Facility Walkdowns
  - Cost & Schedule Estimates
  - Key Plans
  - Engineering
- PROJECT EXECUTION PLANNING
  - Work Control
  - Activity Authorizations
  - Procurement
  - Personnel Resources

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

FACILITY CHARACTERIZATION

- Complete Scoping/Historical Site Assessment
  - Evaluate data through DQO process - Assess data gaps and the need for additional characterization - Completed 1QFY00
- Reconnaissance Level Characterization Package
  - Purpose: Defines details for facility characterization to implement the requirements in the D&D Characterization Protocols - Completed 2QFY00
- Reconnaissance Level Characterization Report
  - Purpose: Prepared and issued to DOE and CDPHE to confirm facility classification-issued 3QFY00
  - Customer: LRA

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

FACILITY WALKDOWNS

- **Walkdowns**
  - **Purpose: Develop detailed data on activities by IWCP package, including take-offs, task methods, crew composition, etc. - Walkdown of the facility to support the RLC Plan & Report**
  - **Deliverables: Detailed file (hard-copy and powertool) on each IWCP/area with takeoffs, subtasks, etc. - Recon Plan and Report to support the DOP**
  - **Customer: Internal**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

COST & SCHEDULE

- Cost Estimate
  - Purpose: Develop a bottoms-up cost estimate based on powertool data; identify activities, take-offs, roll-up by WBS, external costs, resources, and scope
  - Deliverables: Validatable cost estimate
  - Customer: Internal
- Schedule
  - Purpose: Develop a bottoms-up schedule by sub-IWCP activity, identify resources, logic, and links with other building and site activities
  - Deliverables: Resource-loaded schedule, list of activities, external and internal project drivers
  - Customer: Internal

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

KEY PLANS

- **PROJECT EXECUTION PLAN (DECOMMISSIONING UPDATE)**
  - **Purpose: Consolidate scope, cost, schedule, strategy, organization, staffing, and programmatic interface data; identifies any holes in project planning**
  - **Deliverables: Draft PEP/update to project PEP**
  - **Customer: Internal**
- **DECOMMISSIONING OPERATIONS PLAN**
  - **Purpose: Develop project information package for LRA approval, collaborative process with regulators and DOE, interactions with management and Site programs, meet requirements of RFCA**
  - **Deliverables: Draft DOP**
  - **Customer: LRA**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

KEY PLANS (Continued)

- **WASTE MANAGEMENT PLAN**
  - **Purpose: Develop detailed bottoms-up estimates, and approaches to deal with difficult-to-manage wastes**
  - **Deliverables: Completed draft WMP**
  - **Customer: Internal (part of the PEP, provided to DOE and regulators for information only)**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

ENGINEERING

- **GENERAL ENGINEERING PACKAGE**
  - **Purpose: Develop technical basis for IWCP package development and BIO revision - Identify systems and sequences and engineering controls**
  - **Deliverables: Completed Engineering Package for building**
- **SIZE REDUCTION ENGINEERING**
  - **Purpose: Conceptual, Title I, and Title II Design for building-specific size reduction facility, including facility modification, procurement of equipment, development of requirements, interface with other size reduction efforts, etc.**
  - **Deliverables: Engineering design, IWCP facility modification packages, procurement packages, test plans, etc.**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

ACTIVITY AUTHORIZATION

- AUTHORIZATION BASIS MODIFICATIONS
  - Purpose: Provide technical support to SSOC in their development of the modification of the 707 BIO to cover the decommissioning work covered under stripout and decontamination - Coordinate with other D&D projects and RMRS organizations
  - Deliverables: Description of decommissioning activities, information on methods and techniques, analysis of issues with other BIOs, and modification of techniques to support BIO requirements
  - Customer: DOE

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

ACTIVITY AUTHORIZATION (Continued)

- **MANAGEMENT REVIEW**
  - **Purpose: Complete evaluation of project readiness to proceed, disposition of CARs, development of review plan, etc.**
  - **Deliverables: Approval to proceed**
  - **Customer: Internal (DOE/Regulatory participation as observers)**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

WORK CONTROL

- **IWCP PRECURSORS**
  - **Purpose: Procurement of planning staff, validation of activities, extension of general engineering package, walkdowns of areas, coordination with deactivation, identification of interfacing activities, definition of EOs, etc.**
  - **Deliverables: Infrastructure capable of beginning IWCP development**
- **IWCP DEVELOPMENT**
  - **Purpose: Final detailed planning to support work, management reviews, IWCP screening, criticality safety reviews, RWP preparation, etc.**
  - **Deliverables: Completed IWCPs including safety screen, training data, etc.**

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

PROCUREMENT

- **Equipment/Supplies/Services Procurement**
  - **Purpose: All identification of materials, development of specifications and procurement packages, reviews and audits of suppliers, reviews of proposals, project warehousing and transportation costs, equipment/supplies costs, etc. (not including normal time for procurement personnel)**
  - **Deliverables: Procurement plans, procurement packages, review reports, material and equipment ready for use**

47

BUILDING 707 DECOMMISSIONING
KEY FY00 ACTIVITIES

PERSONNEL RESOURCES

- **STAFF ACQUISITION AND TRAINING**
  - **Purpose: Activities involved with identifying and getting D&D workers in place, including training, worker time to get clearances, mask fits, and some down time based on scheduling inefficiencies.**

    It is intended that staff be partially or completely Q-cleared and that the staff will be managed to avoid significant periods of down-time by scheduling site preparation work and integration with building deactivation or other decommissioning projects

    Utilize on-site resources where possible; new hires for positions not filled from residue activity phaseout, other D&D projects, etc.

  - **Deliverables: Staffing plans, training requirements, D&D work team ready to start**

BUILDING 707 DECOMMISSIONING STRATEGIES – TOPICS COVERED

- Activity Prioritization Strategy
- Dismantlement/Size Reduction Strategy
- Regulatory Strategy
- Ventilation Strategy
- Waste Management Strategy
- Structural Decontamination and Demolition Strategy
- Authorization Basis Strategy
- Utility Shutdown Strategy
- Staffing Strategy

BUILDING 707 DECOMMISSIONING STRATEGIES - GENERAL

Purpose: Communication

Consultative Process – We need your input

Strategy Document Format

- **Proposed Approach**
- **Issues**
- **Alternatives**
- **Impacts/Follow-on Activities**

ACTIVITY PRIORITIZATION STRATEGY

PROPOSED APPROACH

IWCP packages sub-elements of Sets based on logical grouping of work individually prioritized as part of the overall set scope some flexibility in work between sets to avoid loss of crew efficiency

PRIORITY CRITERIA - FIRST FLOOR/GLOVEBOX AREAS

- **Completion of Mission/Deactivation activities**
- **Emphasize activities near the critical path for PA closure; remove equipment containing SNM in quantities above the Site's PA closure criteria (TBD)**
- **Begin stripout in G Module (or alternative) for size reduction facilities and staging**

51

ACTIVITY PRIORITIZATION STRATEGY

PROPOSED APPROACH (Continued)

- **Within a module, the order of stripout will be:**
  - **Remove less-contaminated equipment in module to allow for access and isolation of adjacent Zone I equipment**
  - **Remove as many "transportable" gloveboxes as possible to central size reduction**
  - **Size reduce large or heavy gloveboxes ("gloveboxes built around equipment") in place**
  - **Remove above grade pipe and duct with man-lifts**

ACTIVITY PRIORITIZATION STRATEGY

PROPOSED APPROACH (Continued)

- **Zone 1 ventilation systems will be removed towards the plenums, in the direction of airflow**
- **Activity float in the project critical path schedule will be considered**
- **Worker training may require the early size reduction of less-contaminated equipment**
- **Resource limitations, and space and equipment constraints will result in slow initiation of work in FY01 and FY02**

-3

ACTIVITY PRIORITIZATION STRATEGY

PRIORITY CRITERIA - SECOND FLOOR

- Operation/Deactivation – decommissioning cannot begin in an area while a SNM or Residue operation is occurring in or is supported by that area/equipment
- Activities near the critical path for PA closure will be emphasized
- FY03 activities will focus on minimizing the project critical path in FY04
- Elevator logistics/alternative rigging/lifting plans will be considered in planning/prioritization

DISMANTLEMENT/ SIZE REDUCTION STRATEGY

PROPOSED APPROACH

- Use a central, building-specific size reduction facility located in G Module Gloveboxes awaiting size reduction will have internal contamination fixed, be plastic-wrapped and stored in Zone II or III
- Use the central size reduction for as many gloveboxes as possible; ducting where possible - Coordinate with Building 776 size reduction
- Gloveboxes size reduced in place will use engineered ventilation control as much as possible (birdcages)
- Use robots in the central size reduction area and use plasma arc cutting

DISMANTLEMENT/ SIZE REDUCTION STRATEGY

PROPOSED APPROACH (Continued)

- **Decontamination or fixing of contamination will be performed as necessary to provide as safe an environment as possible for nuclear workers (contamination control) and for protection of the environment (within the building AB)**
- **Decontamination and volume reduction will be more aggressive than in Building 779 -lower waste generation**
- **Gloveboxes that are identified as expected to be low-level, or those expected to be able to be decontaminated to low-level, will be cleaned (if necessary), and then size reduced in-place only as necessary to be efficiently disposed of under the surface Contaminated Object provision**

DISMANTLEMENT/ SIZE REDUCTION STRATEGY

PROPOSED APPROACH (Continued)

- **Attempt to aggressively disassemble the large glovebox internal equipment, for those gloveboxes to be size reduced in place, before the Zone I boundary is broken - This will remove holdup as soon as possible and make the final size reduction easier - Stripping away the glovebox surface and cutting up the underlying equipment will be the last resort**
- **Size reduction will use PL-107 for ventilation (PL-106 as alternate)**
- **Second floor size reduction will be done either in-place or in a second-floor manual facility - Second floor ventilation will be considered (or reconfigured to be) Zone II for size reduction of second floor Zone I systems**
- **Lead will be removed from gloveboxes prior to size reduction**

REGULATORY STRATEGY

PROPOSED APPROACH

- Develop Decommissioning Operations Plan (DOP) to cover all decommissioning activities for Building 707
- Other 707 Cluster buildings will be covered separately - IM/IRAs, RSOPs, PAMs, etc.
- Include all decommissioning wastes as CERCLA wastes except those determined to be processed as SNM and process liquids - Define building process (in DOP) for decommissioning waste handling to support the substantive requirements of RCRA
- Attempt early identification of hard-to-treat wastes to allow them to be considered under the Site Treatment Plan or other program
- Avoid use of CDDs; use the DOP sections to cover the closure of the RCRA units in the building
- Use the provisions of RSOPs as much as possible to streamline the DOP

REGULATORY STRATEGY

PROPOSED APPROACH (Continued)

- **Develop an approach to remove gloveboxes from the "hazardous waste" category based on characterization – i.e., the waste resulting from the size reduction of a glovebox will not be mixed despite its operational history of handling carbon tetrachloride if it can be swiped-sampled, and either no carbon tetrachloride detected or detected at levels below an established trigger**
- **No separate environmental permits will be developed - if necessary, RFCA indicates this will be tasked to regulators**
- **The Reconnaissance-Level Characterization (RLC) and RLC Report will provide the basis for confirming building type**

REGULATORY STRATEGY

PROPOSED APPROACH (Continued)

- **The project will provide the necessary document to the Site Administrative Record as required by the FDPM**
- **The project will ensure consultation and information exchange with regulatory staff through routine meetings**
- **The project will review the Sitewide ARARs document(IGD, Appendix K) and make recommendations to DOE and the regulators; separate sessions will discuss ARARs**
- **Principal dismantlement activities expected to result in elevated radioactivity concentrations inside Building 707, specifically process equipment size reduction, are expected to be conducted so as to exhaust into a Zone I system and, after HEPA filtration, through a stack with approved effluent monitoring**

REGULATORY STRATEGY

PROPOSED APPROACH (Continued)

- **As the dismantlement nears conclusion, the project will use point-source (stack) emission monitoring as long as feasible; when this is no longer feasible, the Site will activate portions of the existing ambient monitoring system as agreed to in the Integrated Monitoring Plan**
- **Water generated during decontamination will be treated as a process waste stream (i.e. through some treatment process, preferably Building 374; permitted as required). Water used as a mist to suppress dust during demolition will not be specifically collected; however, any run-off will be collected and sampled prior to discharge (this will not include stormwater run-off from the demolition area**

VENTILATION STRATEGY

PROPOSED APPROACH

- Keep the Zone I plenums active until the gloveboxes and duct that they service are stripped out; then remove the Zone I plenums
- Once all Zone I equipment and duct is removed from the area/rooms that they service, and those rooms/areas are decontaminated to clean/free release, remove the Zone II plenums/ducts
- Isolate individual gloveboxes in areas identified for early dismantlement (B Module and C Module), and size reduce in separate area (G Module)
- De-inert the glovebox system prior to decommissioning and operate as a once-through system – i.e., take in module Zone II air and exhaust through the normal stack after filtration

VENTILATION STRATEGY

PROPOSED APPROACH (Continued)

- When possible remove gloveboxes towards the plenums, in the direction of airflow
- No duct remediation – remove hold-up by removing the ducting in which it is located
- Schedule certain Kathabar air dryers and equipment for early dismantlement on second-floor; set up Module D and Module E gloveboxes for once-through operation as soon as practical
- Use plenum PL-107 (PL-106 alternate) for the size reduction facility

WASTE MANAGEMENT STRATEGY

PROPOSED APPROACH

- Identify hard-to-dispose of wastes rapidly to assure timely disposition pathway and compliance with applicable consent/compliance orders
- Do not decontaminate suspected TRU equipment (e.g., gloveboxes) unless there is a reasonable expectation that the reduction in the size reduction costs due to SCO packaging will offset the decontamination cost - Do not use additional means to reduce TRU volume other than reasonable packing (i.e., no additional size reduction or compaction)
- Large TRU duct will be size reduced to appropriate density
- Usually lead will be removed from gloveboxes and packaged as LLM
- SCO LLW will be direct shipped - SCO packaging will be used whenever possible

WASTE MANAGEMENT STRATEGY

PROPOSED APPROACH (Continued)

- **Disposal of spent decontamination liquid (i.e., bulk water) will be processed through Building 374 as long as possible; further liquids will be processed through appropriate temporary treatment process**
- **The project waste management plan (part of the PEP) will revise the waste volume estimate, identify estimates of hard-to-dispose of wastes, and cover any specific storage or management approach for waste which is different than that provided for by the Site infrastructure - Summary elements will be included in the DOP**
- **Current waste projections for Building 707 are 1,071 M^3 TRU/M, 5,113 M^3 LLW, 138 M^3 LLM, and 2,708 tons Sanitary (not including recycle concrete to be disposed of on-Site)**
- **Beryllium stripout is expected to be disposed of as LLW**

STRUCTURAL DECONTAMINATION AND DEMOLITION STRATEGY

PROPOSED APPROACH

- The X-Y retriever will be decontaminated to LLW prior to dismantlement using water
- Decontamination of modules will be using high-pressure water or carbon dioxide pellets; aggressive concrete removal will not be necessary on a routine basis
- Decontamination will be done as a continuous building activity shortly before or in conjunction with the pre-demolition survey, not as the dismantlement is complete in a given module
- Building 707 will be taken down as a clean demolition, and taken down with cables; structural pieces will be removed in pieces and stacked if possible - Dust suppression methods will be used

STRUCTURAL DECONTAMINATION AND DEMOLITION STRATEGY

PROPOSED APPROACH (Continued)

- The Building 707 slab will be removed as part of the decommissioning activity in conjunction with building environmental restoration efforts
- Autoclaves in Module H will be decontaminated and removed after building demolition
- Smaller cluster buildings will be removed with heavy-equipment-mounted shears, concrete pulverizers, and hoerams
- Clean concrete will be recycled on site - Clean reinforcing steel will be recycled as scrap metal

AUTHORIZATION BASIS STRATEGY

PROPOSED APPROACH

- The Building 707 Basis of Interim Operation (BIO) will be updated consistent with the project decommissioning activities and the approach used in Building 771
- Nuclear safety surveillances will be reduced after the removal of all Zone I ducting and conduct of building scans
- The BIO will cover cutting and torching activities as necessary for decommissioning activities while mission activities are being conducted concurrently in separate modules
- Combustible loading will be addressed on an area-by-area basis, and adjusted based on the MAR in the area/ventilation system
- Minimal USQDs will be required
- BIO adequacy will be addressed using management reviews (no readiness assessments required)

UTILITY SHUTDOWN STRATEGY

PROPOSED APPROACH

- The following utilities will be disconnected after deactivation of all building areas: bulk nitrogen, oxygen analyzers, ...
- The following utilities may be disconnected after Zone I completion: criticality alarms, ...
- The following utilities will be disconnected after decontamination: electrical (temporary lights), fire suppression water
- Drains will be identified and considered in all activities to prevent releases to the environment through the sanitary waste system

69

STAFFING STRATEGY

PROPOSED APPROACH

D&D WORKERS

- **Roll over mission and deactivation crews for decommissioning as mission activities decline**
- **Utilize a building-dedicated team of D&D workers (USW)**
- **Transfer core team from another building (771?) – 2-3 D&D workers with Q-clearances for the first building team**
- **Hire additional non-Q workers and/or post available slots**
- **Receive RCT support from the building based on long-term commitments**

STAFFING STRATEGY

PROPOSED APPROACH (Continued)

PLANNING /STAFF

- Current closure team will remain in place throughout closure to ensure consistency and reduce turnover and training, supplemented by additional expertise as necessary
- Initial core of planners from the principal subcontractor assigned the decommissioning work
- Augment from building staff as the mission work declines

B707 CLOSURE PROJECT
Closure Project Issues & Uncertainties

- **Ability to perform Mission, Deactivation, & Decommissioning activities in parallel within the Facility** *(due to Operational, Engineering, or AB issues)*
- **Availability & Timeliness of Hiring Additional "Q" Cleared, PSAP'd Resources to support MAA/PA Closure**
- **Prioritization of Decommissioning activities to support PA Closure**
- **Size Reduction Efficiencies**
- **Aggressive schedule for development, review, and approval of the B707 DOP**
- **Disposition Path for hard to handle wastes, e.g., TRU Organic Liquids**
- **Onsite Waste Storage**

7Z